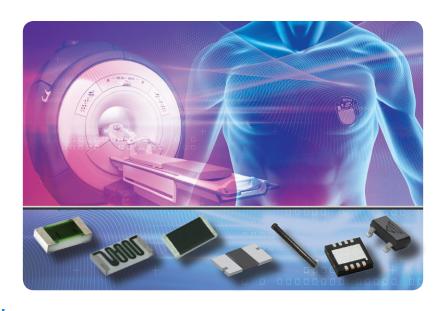


Vishay Dale Resistors - Medical 101

Medical Resistors 101



INTRODUCTION

Vishay Dale is a market leader in medical resistor technology. Resistors for medical applications cover a wide range of applications and operating environments; whether they are found in implantable devices, imaging equipment, surgical or patient monitoring equipment, as part of a hospital's physical plant, or part of home-based health care, these resistors need to have a high level of performance, stability, and precision.

Vishay Dale's wide range of resistor products offers solutions for a variety of engineering challenges. Our technical staff can help designers select the device best matched to their application. This guide highlights some of our resistor products with target applications; in addition, Vishay can also design and produce custom components.

Quality and reliability are of the utmost importance for medical devices. Vishay Dale provides comprehensive environmental testing and failure analysis capabilities; MIL specifications augmented by customer specific requirements form our testing protocols. Process control and stability is an important aspect of Vishay's high product reliability; lot traceability is maintained for all products. All Vishay Dale resistor facilities are ISO 9001 and 14001 certified and selected facilities are also ISO 13485 certified.

One of the World's Largest Manufacturers of Discrete Semiconductors and Passive Components

VMN-PL0482-1502



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Medical Implantable



Applications

- Cardiac rhythm management
- Neurostimulation
- Muscle stimulation

- Small size
- Battery optimization
- Pulse handling
- Stability / precision

Series/Part Number	Features and Descriptions	Benefits
M	 High-reliability thick film SMT chip resistor Wide resistance range available: 10 Ω to 22 MΩ 	 100 % thermal shock, electrical, and visual inspected Tolerance as low as 1 % and power rating up to 2 W
PNS (MIL- PRF-55342)	• Precision thin film SMT chip resistor • Wide resistance range available : 10 Ω to 6.19 M Ω	Wide selection of case sizes with power ratings to 2 W TCR as low as 10 ppm/°C available Tolerance to ± 0.02 %
SFM, MSFM	 Wirebondable Wide resistance range available: 1 Ω to 1 MΩ 	Small footprint (0.015 in x 0.015 in) Rated power to 250 mW
NET, PSS	Wirebondable Custom resistor networks	Good pulse handling Tight ratio tolerance and TC tracking
WSL WSL18 WSLP	 Power Metal Strip® resistors Very low resistance values of 0.5 mΩ to 500 mΩ Tight tolerance of 1 % standard, and available down to 0.1 % 	Accurate current sensing, allowing the use of lower-cost ICs Small size Au-plated terminations available
CRHV	 High-voltage thick film chip resistor Voltages to 3 kV Divider chip available 	Stability to < 0.5 % Tolerances to 0.5 % Custom sizes, terminations, testing, and performance available
CRMV	Medium-voltage thick film chip resistor Voltages to 800 V	Stability to < 0.5 % Tolerances to 0.5 % Custom sizes, terminations, testing, and performance available
RCWP	Thick film industrial / medical chip resistor Sulfur-impervious construction and materials	 100 % tested to MIL-PRF-55342, Group A Tolerances to 0.5 % Non-magnetic solderable termination available Value range of 1 Ω to 22 MΩ standard



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Medical Implantable, continued

WSK0612 WSK2512 WSL3637	• Power Metal Strip resistors • 4-terminal Kelvin connection • Very low resistance values of 0.5 m Ω to 200 m Ω • Implantable instrumentation imaging	 Low-RTC resistance element (< 20 ppm/°C) results in accurate current sensing, allowing the use of lower cost ICs Tight tolerance of 1 % standard, and available down to 0.1 % Provides high-temperature performance that can surpass that of thick film resistors Saves space by enabling use of a single low-value resistor instead of multiple high-value resistors in parallel
RCWE	 Thick film resistors with wrap termination Extremely low resistance range, from 0.01 Ω to 0.979 Ω High power capacity to 2 W Implantable instrumentation imaging 	 High power High surge pulse performance Tight tolerances: ± 1 %, ± 5 % Temperature coefficient: from ± 100 ppm/°C to ± 700 ppm/°C depending on value Operating temperature range: -55 °C to +155 °C



Vishay Dale Resistors - Medical 101

Medical Instrumentation





Applications

- Patient monitoring
- Portable defibrillator
- Glucose monitoring
- Stress test equipment

- Precision
- Stability
- Low TCR

Series/Part Number	Features and Descriptions	Benefits
LNS	Low-value SMT chip resistor	Non-standard resistance values available
	Moisture-resistant nickel alloy film	Pre soldered or gold terminations
	• Resistance range from 0.03 Ω to 10 Ω	Tolerance down to 1 % and TCR as low as 300 ppm/°C
PLT	Precision low-TCR SMT chip resistor	Non-standard resistance values available
	• Resistance range from 250 Ω to 775 k Ω	Tolerance down to 0.01 %
		Low TCR of 5 ppm/°C over entire operating range
MPM	Precision thin film resistor divider network	Custom divider ratios available
	Small SOT-23 package	Tight TCR tracking down to 2 ppm/°C
	Multiple standard divider ratios: 1:1 to 100:1 available	Ratio tolerance as low as 0.01 %
DFN/DFN	8 mm pitch, dual flat no-lead package resistor network	Custom schematics and divider ratios available
Divider	Low-profile 1 mm seated height	Tight TCR tracking down to 3 ppm/°C
mo mo		Ratio tolerance as low as 0.025 %
ORN / ORN	8-pin SOIC precision resistor network	Customer schematics and divider ratios available
Divider	• 33 Ω and 500 k Ω resistance per element	 Tight TCR tracking down to 5 ppm/°C
ORNA2001 ▼ 9745	Multiple standard divider ratios: 2:1 to 100:1 available	• Ratio tolerance as low as 0.01 %
NOMC	14- and 16-pin SOIC precision resistor networks	Customer schematics and divider ratios available
Ad	• 100 Ω to 100 k Ω resistance per element	 Tight TCR tracking down to 5 ppm/°C
A STATE OF THE STA	Isolated and bussed schematics available	• Ratio tolerance as low as 0.05 %
HLZ, FVE, FSE,	Wirewound	High power
RB	• 35 W to 2000 W	Custom designs
	• 0.010 Ω to 391 Ω	Mounting solutions
		Overload capacity of 10x rated power for 5 s
RNX / ROX	High-voltage metal oxide axial resistors	• Tolerances to 0.5 % and TCR to 50 ppm/°C
i i	 Voltage to 8 kV on the RNX and 45 kV on the ROX 	Alternative construction available
and and		Special testing available
CRHV / CRMV	High- or medium-voltage thick film chip resistor	• Stability to < 0.5 %
	Voltages to 3 kV	• Tolerances to 0.5 %
Allino Con	Divider chip available	Custom sizes, terminations, testing, and performance available



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Medical Instruments, continued

PTF / PSF	 High-precision, high-stability metal film resistors Through-hole (axial) product available in PTF series Surface-mount (SMD) product available in PSF series 	 Tolerances to 0.01 % and TCR to 5 ppm/°C Very low noise and voltage coefficient
TR / FHV	High-voltage through-hole thick film planar resistors Radial or axial lead available Voltages to 30 kV	 Non-inductive design Tolerances to 1 % and TCR to 100 ppm/°C Ohmic values ranging from 10 Ω to 3 TΩ
WSL WSL18 WSLP	 Power Metal Strip® resistors Very low resistance values of 0.5 mΩ to 500 mΩ Tight tolerance of 1 % standard, and available down to 0.1 % Instrumentation imaging 	 Low-RTC resistance element (< 20 ppm/°C) results in accurate current sensing, allowing the use of lower cost ICs Provides high-temperature performance that can surpass that of thick film resistors Available with gold plated terminations for wire bond or epoxy bond applications Saves space by enabling use of a single low-value resistor instead of multiple high-value resistors in parallel
WSK0612 WSK2512 WSL3637	 Power Metal Strip resistors 4-terminal Kelvin connection Very low resistance values of 0.5 mΩ to 200 mΩ Implantable instrumentation imaging 	 Low-RTC resistance element (< 20 ppm/°C) results in accurate current sensing, allowing the use of lower cost ICs Tight tolerance of 1 % standard, and available down to 0.1 % Provides high-temperature performance that can surpass that of thick film resistors Saves space by enabling use of a single low-value resistor instead of multiple high-value resistors in parallel
RCWE	• Thick film resistors with wrap terminations • Extremely low resistance range, from 0.01 Ω to 0.979 Ω • High power capacity to 2 W • Implantable instrumentation imaging	 High power High surge pulse performance Tight tolerances: ± 1 %, ± 5 % Temperature coefficient: from ± 100 ppm/°C to ± 700 ppm/°C, depending on value Operating temperature range: -55 °C to +155 °C
WSR	 Power Metal Strip resistors Very low resistance values of 1 mΩ to 1 Ω High power capacity to 5 W Implantable instrumentation imaging 	Compact 4527 package size Inductance values as low as 0.5 nH Resistant to thermal and mechanical shock, extreme temperatures, humidity, and vibration Operating temperature range: -65 °C to +275 °C Lead (Pb)-free version is RoHS-compliant
WSC WSN SM	 Wirewound SMD design Wide resistance range from 0.1 Ω to 40 KΩ High power capacity to 4 W Implantable instrumentation imaging 	 Complete molded construction Available in non-inductive (WSN) version Resistant to thermal and mechanical shock, extreme temperatures, humidity, and vibration Operating temperature range: -65 °C to +275 °C Lead (Pb)-free version is RoHS-compliant



Vishay Dale Resistors - Medical 101

Medical Imaging



Applications

- X-ray
- MRI
- Portable ultrasounds
- CT scanning

- High voltage handling
- Non-magnetic construction

Series/Part Number	Features and Descriptions	Benefits
PNM	• Precision thin film non-magnetic SMT chip resistor • Resistance range from 20 Ω to 3 $M\Omega$	Tight tolerance of 0.1 % and low TCR of 25 ppm/°C Wide variety of case sizes with power levels up to 1 W Non-standard resistance values available
CSOM/CSO	 25 mil and 50 mil pitch dual in-line SMT resistor network Ceramic package with no cavities Tantalum nitride or passivated nichrome resistive film 	 Custom schematics available Tight TCR tracking of 5 ppm/°C Ratio tolerance as low as ± 0.02 %
PLT	• Precision low-TCR SMT chip resistor • Resistance range from 250 Ω to 775 k Ω	Non-standard resistance values available Tolerance down to 0.01 % Low TCR of 5 ppm/°C over entire operating range
MPM	 Precision thin film resistor divider network Small SOT-23 package Multiple standard divider ratios: 1:1 to 100:1 available 	Custom divider ratios available Tight TCR tracking down to 2 ppm/°C Ratio tolerance as low as 0.01 %
DFN / DFN Divider	8 mm pitch, dual flat no-lead package resistor network Low-profile 1 mm seated height	Custom schematics and divider ratios available Tight TCR tracking down to 3 ppm/°C Ratio tolerance as low as 0.025 %
ORN / ORN Divider	 8-pin SOIC precision resistor network 33 Ω to 500 kΩ resistance per element Multiple standard divider ratios: 2:1 to 100:1 available 	Customer schematics and divider ratios available Tight TCR tracking down to 5 ppm/°C Ratio tolerance as low as 0.01 %
HLZ, FVE, FSE, RB	 Wirewound 35 W to 2000 W 0.010 Ω to 391 Ω 	 High power Custom designs Mounting solutions Overload capacity of 10x rated power for 5 s
MRA	Axial-leaded wirewound RoHS compliant Welded construction	Non-inductive / non-magnetic Power ratings of 4 W to 12 W Excellent pulse performance
RNX / ROX	High-voltage metal oxide axial resistors Voltage to 8 kV on the RNX and 45 kV on the ROX	Tolerances to 0.5 % and TCR to 50 ppm/°C Alternative construction available Special testing available



Vishay Dale Resistors - Medical 101

Medical Imaging, continued

CMF Non-Magnetic	Precision industrial / medical axial-leaded metal film resistor Same electrical characteristics as the standard CMF series	 Fully non-magnetic construction Tolerances to 0.1 % and TCR to 25 ppm/°C Value ranges from 0.1 Ω to 50 MΩ standard Custom construction and testing available
RCWP Non-Magnetic	Non-magnetic industrial / medical thick film resistor Sulfur-impervious construction and materials	 100 % tested to MIL-PRF-55342, Group A Tolerances to 0.5 % Value range of 1 Ω to 22 MΩ standard Custom size, values, materials, testing available
CRHV / CRMV Non-Magnetic	Non-magnetic high- or medium-voltage thick film chip resistor Voltages to 3 kV Divider chip available	Stability to < 0.5 % Tolerances to 0.5 % Custom sizes, terminations, testing, and performance available
WSL WSL18 WSLP	 Power Metal Strip® resistors Very low resistance values of 0.5 mΩ to 500 mΩ Tight tolerance of 1 % standard, and available down to 0.1 % Instrumentation imaging 	 Low-RTC resistance element (< 20 ppm/°C) results in accurate current sensing, allowing the use of lower cost ICs Provides high-temperature performance that can surpass that of thick film resistors Available with gold-plated terminations for wire-bond or epoxy-bond applications Saves space by enabling use of a single low-value resistor instead of multiple high-value resistors in parallel
WSK0612 WSK2512 WSL3637	 Power Metal Strip resistors 4-terminal Kelvin connection Very low resistance values of 0.5 mΩ to 200 mΩ Implantable instrumentation imaging 	 Low-RTC resistance element (< 20 ppm/°C) results in accurate current sensing, allowing the use of lower cost ICs Tight tolerance of 1 % standard, and available down to 0.1 % Provides high-temperature performance that can surpass that of thick film resistors Saves space by enabling use of a single low-value resistor instead of multiple high-value resistors in parallel
RCWE	 Thick film resistors with wrap termination Extremely low resistance range, from 0.01 Ω to 0.979 Ω High power capacity to 2 W Implantable instrumentation imaging 	 High power High surge pulse performance Tight tolerances: ± 1 %, ± 5 % Temperature coefficient: from ± 100 ppm/°C to ± 700 ppm/°C, depending on value Operating temperature range: -55 °C to +155 °C
WSR	 Power Metal Strip resistors Very low resistance values of 1 mΩ to 1 Ω High power capacity to 5 W Implantable instrumentation imaging 	 Compact 4527 package size Inductance values as low as 0.5 nH Resistant to thermal and mechanical shock, extreme temperatures, humidity, and vibration Operating temperature range: -65 °C to +275 °C Lead (Pb)-free version is RoHS-compliant
WSC WSN SM	 Wirewound SMD design Wide resistance range from 0.1 Ω to 40 KΩ High power capacity to 4 W Implantable instrumentation imaging 	 Complete molded construction. Available in non-inductive (WSN) version. Resistant to thermal and mechanical shock, extreme temperatures, humidity, and vibration Operating temperature range: -65 °C to +275 °C Lead (Pb)-free version is RoHS-compliant



Vishay Dale Resistors - Medical 101

Medical Facilities



Applications

- Ground fault protection
- Neutral grounding
- Neutral earthing

- High power
- Overload capacity

Series/Part Number	Features and Descriptions	Benefits
HL, FST, FVT, RD	 Wirewound 5 W to 1150 W 0.012 Ω to 651 kΩ 	 High power Custom designs Mounting solutions Overload capacity of 10 x rated power for 5 s
NGR	 Grounding of industrial power systems for ground fault, over voltage, and short circuit protection Steel grid technology System voltage from 2.4 kV to 13.8 kV Current rating from 100 A to 1000 A 	 Tied live design Application specific designs Designed per IEEE-32 High thermal capacity to absorb high currents Rugged shock resistant IP23 rated enclosures
CRHV / CRMV	 High- or medium-voltage thick film chip resistor Voltages to 3 kV Divider chip available 	Stability to < 0.5 % Tolerances to 0.5 % Custom sizes, terminations, testing, and performance available



Vishay Dale Resistors - Medical 101

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